

Description

To be used with acrylic adhesives and with anaerobics.

Apply the Adhesive on one part and the Activator on the other; assemble parts and wait few minutes to achieve fixing.

Physical properties

Composition :	iminoaldehydes derivate
Appearance :	brown
Viscosity (+25°C - mPa s) :	10 - 50
Specific weight at +20°C (g/ml) :	0,90
Flash point :	> +100°C
Active content :	100
Shelf life :	1 year at +25°C in original unopened packaging
Activation effect on surface :	2 hours
Curing time with Adhesive 33-00 :	1' - 3'
Curing time with Adhesive 3439 :	1' - 2'
Curing time with Adhesive 3459 :	1' - 2'

Directions for use

Clean and degrease surfaces to be bonded with Loxeal Cleaner 10. Apply the Activator on one surface and the Adhesive on the other. Join and press parts until adhesion is reached. Clean the excess of product with organic solvent. For gaps bigger than 0,5 mm apply Loxeal Activator on both surfaces. Wait for 24 hours to place parts under stressed conditions.

Storage

We recommend to store product in a cool and dry place at temperature non exceeding +25°C. To avoid contaminations do not refill containers with used product. For more information on applications, storage and handling contact Loxeal Technical Service

Safety and handling

Consult the Safety Data Sheet before use.

Note

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