

Description

It cleans, degreases parts and speeds up anaerobic adhesives and sealants fixture time.

Curing effect is obtained in 20 - 120 seconds depending on type of adhesive, gap between parts and room temperature; wait for solvent evaporation before assembling parts.

It can be used either on flange or threaded joints; its use might reduce final mechanical strength.

The Activator is applied on one surface and let to dry for a few seconds.

Physical properties

Composition :	organic chemicals in solvent
Appearance :	green
Viscosity (+25°C - mPa s) :	1 - 2 mPa.s
Specific weight at +25°C (g/ml) :	0,8
Flash point (COC/DIN/ISO 2592) :	+21°C
Activation effect on surface :	24 hours**
Shelf life :	1 year at +25°C in original unopened packaging

** pieces keep their activation for three months if stored against dust and atmospherical agents.

Breakaway locking torque (ISO 10964) after 5' : >5 Nm
(Ref. AE 83-54)

Storage

We recommend to store product in a cool and dry place at temperature non exceeding +25°C.

To avoid contaminations do not refill containers with used product. For more information on applications, storage and handling contact Loxeal Technical Service

Safety and handling

Consult the Safety Data Sheet before use.

Note

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