

Description

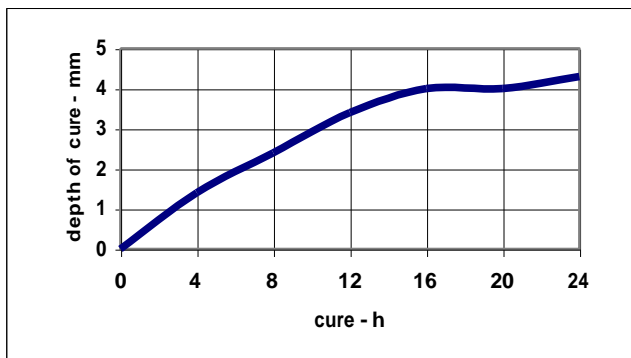
One component moisture curing acetic silicone sealant by reaction. Suitable for sealing gear boxes, pumps, motors and compressors flanges, hot fluid pipes. Provides an extremely flexible gasket between surfaces and resists to vibrations, thermal shocks, water, gas, LPG, oils and several chemicals. Keeps its sealing properties within temperatures of - 60° and + 250°C with peaks up to 300 °C. Sealed parts can be disassembled using normal tools.

Physical properties

Composition :	silicon acetic curing
Colour :	red/black
Physical appearance :	paste
Specific weight (g/ml) :	1,0 - 1,1
Shelf life :	1 year at +25°C in original unopened packaging

Depth of cure

The graph below shows the depth of cure of the product (mm) vs. time (h)
 Test done at +23°C - H.R. 50%



Curing properties

Track free time :	10 - 20 min
Handling time :	1 - 2 hours
Functional cure time :	2 - 4 hours
Full cure time :	12 - 24 hours

Typical properties after 7 days/ +23°C/ UR 50%

Hardness - Shore A (ASTM 2240) :	32 ± 5 Shore A
Tensile strength (ASTM D-412) :	2,5 MPa
Elongation at break (ASTM D-412) :	300% - 600%
Modulus - Young :	0,4 MPa
Compression modulus (ASTM D-575) :	2,2 Mpa
Coefficient of thermal expansion (%/°C) :	0,05
Temperature range :	-60°C/+250°C – peaks +300°C

Directions for use

Clean and degrease parts to bond with Loxeal Cleaner 10. Apply enough product to fill the gap. The product is moisture curing therefore pieces shall be assembled rapidly. Allow full cure before putting stress on pieces assembled.

Storage

Keep product in a cool and dry room at +25°C. To avoid contaminations do not refill containers with used product. For more information on applications, storage and handling contact Loxeal Technical Service

Safety and handling

Consult Material Safety Data Sheet before use.

Note

The data contained herein, obtained in Loxeal laboratories, are given for information only; if specifics are required, please contact Loxeal Technical Department. Loxeal ensures abiding quality of supplied products according to its own specifics. Loxeal cannot assume responsibility for the results obtained by others which methods are not under Loxeal control. It is user's responsibility to determine suitability for user's purpose of any product mentioned herein. Loxeal disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Loxeal products. Loxeal specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.